

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently Amended) A loudspeaker comprising:

a magnetic circuit having an annular magnetic gap;

a frame coupled to the magnetic circuit;

a voice coil movably fitted into the magnetic gap; and

a diaphragm coupled to the frame at its periphery via a first edge,

wherein a suspension holder extending downward from a middle portion between an inner periphery and an outer periphery on a rear surface of the diaphragm is ~~integrated~~ integrally formed with the diaphragm, ~~an entire surface of an end face of the suspension holder is directly attached to the diaphragm;~~ and

the periphery of the suspension holder is coupled to the frame via a second edge that is symmetric and similar to the first edge.

2. (Original) The loudspeaker according to claim 1, wherein the diaphragm is formed of resin.

3. (Original) The loudspeaker according to claim 1, wherein the first edge and the second edge are formed in a semicircular roll shape, respectively, and the roll of the first edge extends downward and the roll of the second edge extends upward.

4. (Original) The loudspeaker according to claim 1, wherein the first edge and the second edge are formed in a semicircular roll shape, respectively, and the roll of the first edge extends upward and the roll of the second edge extends downward.

5. (Currently Amended) ~~The loudspeaker according to claim 1, further comprising~~ A loudspeaker comprising:

a magnetic circuit having an annular magnetic gap;

a frame coupled to the magnetic circuit;

a voice coil movably fitted into the magnetic gap; and

a diaphragm coupled to the frame at its periphery via a first edge, the diaphragm including an engaging portion integrally formed with the diaphragm,

wherein a suspension holder extending downward from a middle portion between an inner periphery and an outer periphery on a rear surface of the diaphragm is integrated with the diaphragm for positioning via a coupling portion in which the diaphragm and the suspension holder are integrated with each other which engages the engaging portion; and

the periphery of the suspension holder is coupled to the frame via a second edge that is symmetric and similar to the first edge.

6. (Currently Amended) A method for manufacturing a loudspeaker comprising a magnetic circuit having an annular magnetic gap; a frame coupled to the magnetic circuit; a voice coil movably fitted into the magnetic gap; and a diaphragm coupled to the frame at its periphery via a first edge, wherein a suspension holder extending downward from a middle portion between an inner periphery and an outer periphery on a rear surface of the diaphragm is integrated with the diaphragm; and the periphery of the suspension holder is coupled to the frame via a second edge that is symmetric and similar to the first edge,

the method comprising the steps of:

integrally molding the diaphragm and the suspension holder with resin,
separately;

coupling the molded diaphragm and the molded suspension holder so as to be integrated with each other to the frame at its periphery via a first edge; and

attaching an entire surface of an end face of the suspension holder directly to the diaphragm coupling the molded suspension holder to the frame via a second edge

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that is symmetric and similar to the first edge.

7. (Cancelled).

8. (Previously Presented) The loudspeaker according to claim 1, wherein the suspension holder and the diaphragm are formed of a resin.

9. (Previously Presented) The loudspeaker according to claim 8, wherein the resin is polypropylene resin.